Work Ord			-				ť	,				Page
Item ID: Revision ID: Item Name:	D3759-1 Bushing		A	Accept					Setup ,	Start Stop		
Start Date: Required Date: Reference:	12/6/2010 12/13/2010	Start Qty: 60.00 Req'd Qty: 60.00	1 Jania adia adia adia atao 1 Jania adia adia adia adi		Cust Item I Customer:	D:						
Approvals:	Process Pla	n:	Date/0-/2-C	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr								·		
D3759	Rev	A									,	
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110 QC Quality Control		QC2- Inspect parts off ma	•	0.00				60	<u> </u>	D.		
120 QC Quality Control		QC8- Inspect parts - seco		0.00	2/20			(cu)	жо Э —			

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Part No	•	PAR #:	Fault Categ	jory:	NCR:	Yes 1	lo DQ	A:	Date: _	·
	Re	esolution:	Disposition):	QA: I	WC Clo	sed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC			Section B V			ication	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sec	tion C	Chief Eng	QC Inspector

Work Order ID 64421

Item	ID:

Revision ID:

Monday, December 06, 2010 8:53:31 AM D3759-1

Item Name: Bushing

Start Date: 12/6/2010 **Start Qty: 60.00**

Required Date: 12/13/2010 Req'd Qty: 60.00



Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Α	pp	rov	/als:	

OC:

Process Plan:

Date:____

Date:

Tooling:

0.00

0.00

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Run

Start



Stop



Sequence ID/ **Work Center ID**

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location:

Basket all

*****STOCK IN BASKET CELL*****

Tool ID

Tool # Plan

Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/12/21/AST

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	GES				,
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	ction B Sig	n& ∣ _S	rification ection C	Approval Chief Eng	Approval QC Inspector
			Onioi Liig	Ollide Eng					
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Work Order ID: 64421

Parent Item:

D3759-1

Parent Item Name: Busning



Start Date: 12/5/2010

Required Date: 12/ 3/2010

Start Qty: 60.00

Required Qty: 60.00

Comments:

IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	30.4085	0.0625	3.947368	<i>10</i>)	(2) i	1

304 ROUND BAR 0.375

Location	Loc Oty	Loc Code	
MAT	25.0685		
111323	0		
→ 114467	5.1		
114676	1.1		
115180	1.7		
115334	17.1685		7.37
MAT029	5.34		
113325	3.85		
114356	1.49		

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W/O:		WORK ORDE	R CHANGES				,
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		> 1/2					

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Clos	ed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification		A	
DATE	STEP	Description of NC Section A	Initial Chief EngAction Description Chief EngSign & Date		Section C	Approval Chief Eng	Approval QC Inspector		

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DART AEROSPACE LTD	Work Order:	42/2/21
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST		
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method Inspecti		nments
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SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

D3759-1 BUSHING

NOTES:
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF, DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF, DART SPEC M304TR)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A

6) IDENTIFICATION: N/A 7) WEIGHT: 0.01 lbs

8

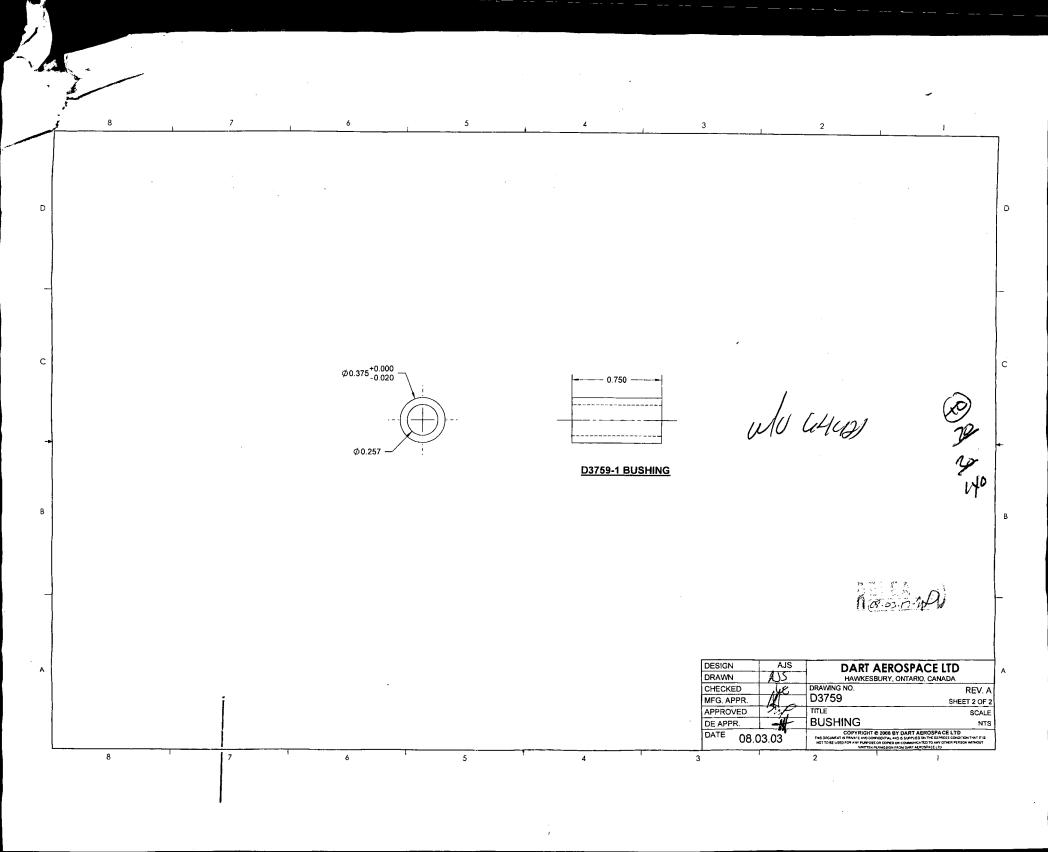
NEW ISSUE Α 08.03.03 REV. DESCRIPTION DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3759 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE **BUSHING** DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD

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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQ	A:	_ Date: _	
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